



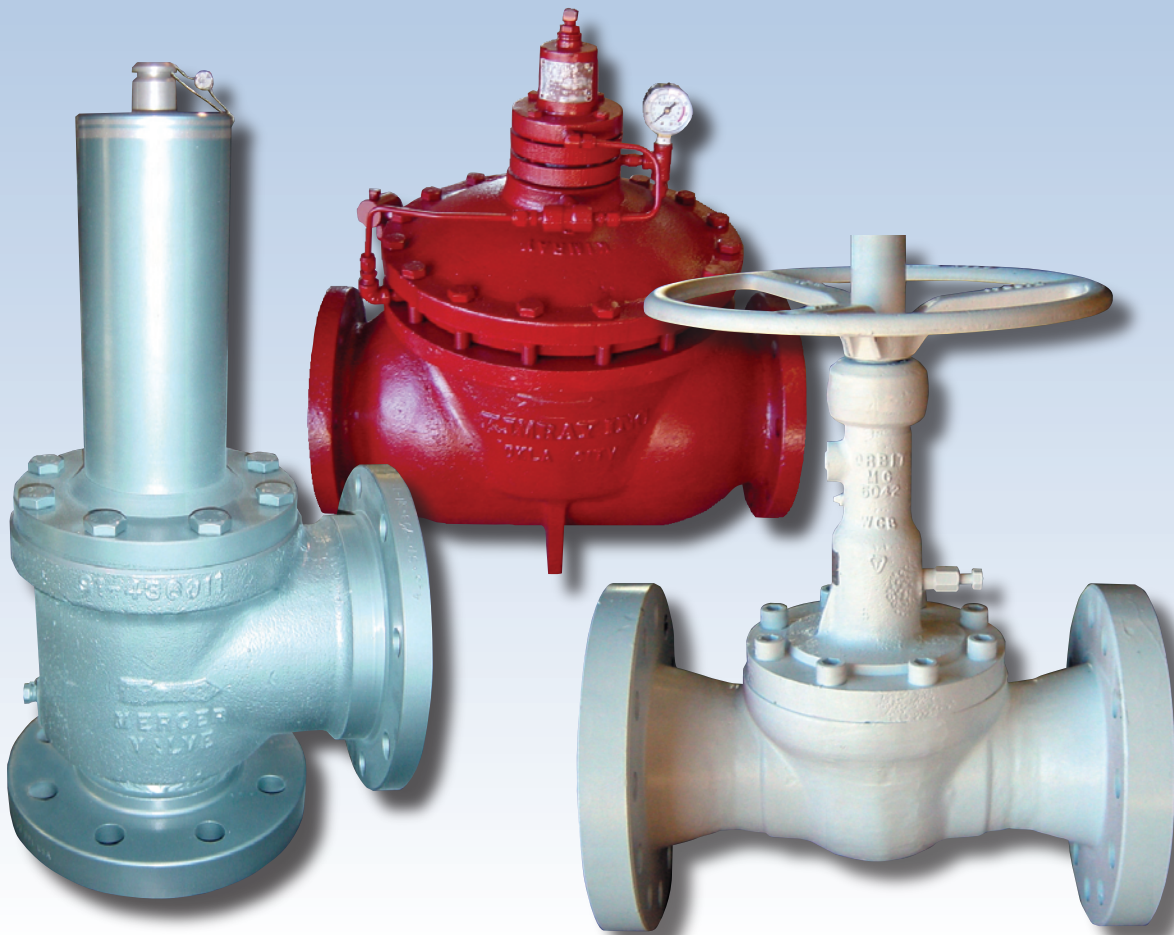
MERCER VALVE CO., INC.
AUTO SEAT TECHNOLOGY®

Local: 405-602-6744
Toll Free: 1-800-503-8094
Fax: 405-495-5771

REPAIR

Relief Valve Repair Service

"VR" repair performed in accordance with National Board requirements for air, gas and liquid valves



All manufacturers of pressure relief valves and pilot operated safety valves

- In-shop or on-site repair or testing
- Chemical pump reconditioning
- Back pressure regulators and dump valves
- Complete valve reconditioning
- 6000 psi air testing
- 24-hour emergency service

THINK...MERCER FIRST™



MERCER VALVE



Valves are a vital part of your operation. Damaged or malfunctioning valves can be costly . . . not only in downtime, but as a danger to your personnel and equipment as well. At Mercer Valve we understand that when a valve needs to be repaired or reconditioned, you want the job done in a timely manner by qualified technicians at a competitive price.

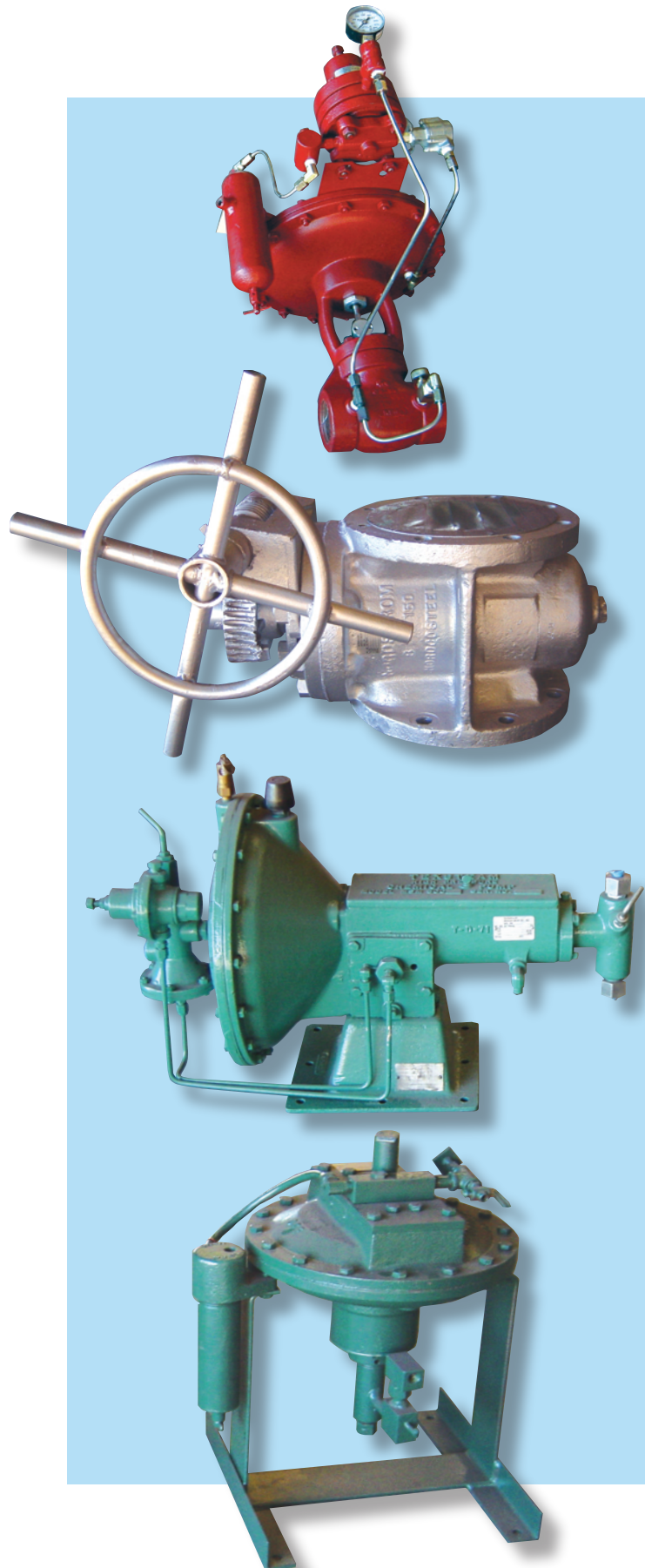
All work performed by our valve repair department is done in accordance with standards set by the National Board of Boiler and Pressure Vessel Inspectors. Our staff is trained in the repair of Section VIII air, gas and liquid valves. In addition, Mercer conducts strict in-house quality control inspections ensuring the customer that all work is performed to ASME "VR" specifications.

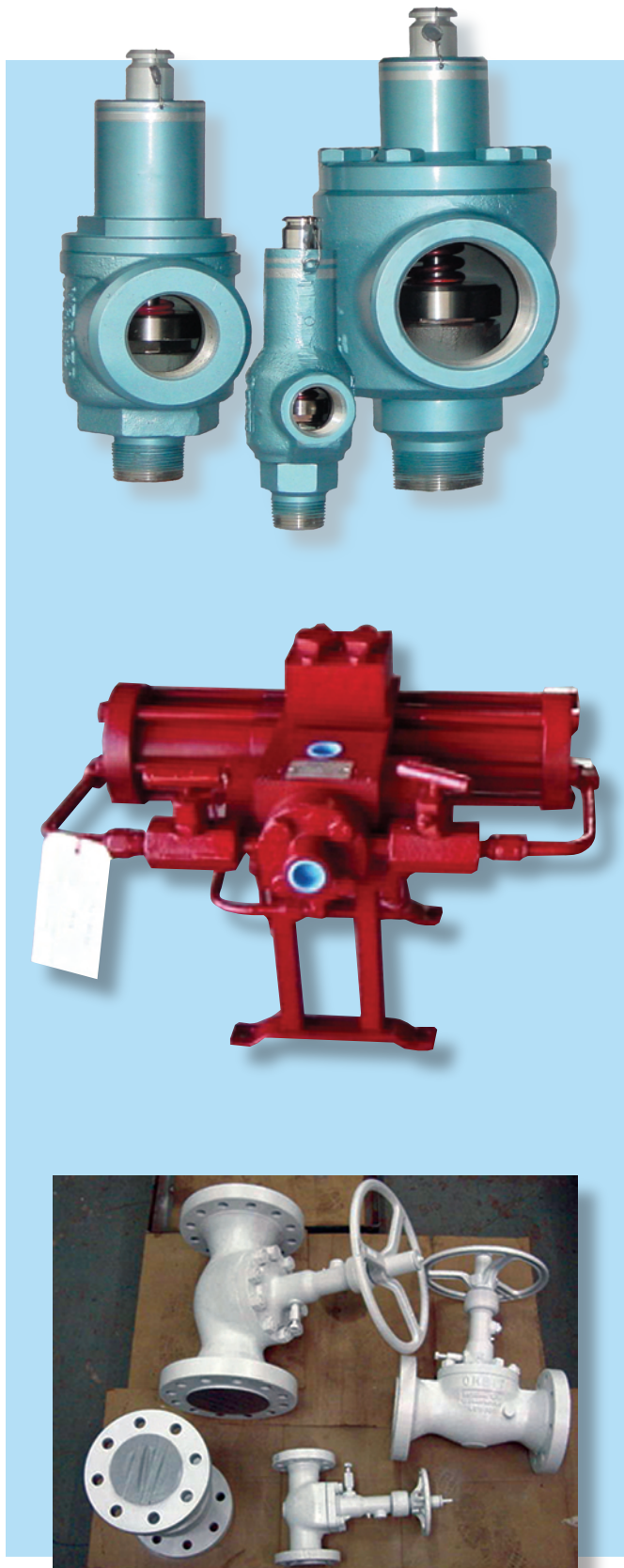
Mercer's mobile Field Repair Unit is available when on-site service is required. Our mobile unit is fully stocked and staffed by qualified service personnel . . . Mercer's guarantee that all work completed in the field will be fully documented and of the same quality and precision as that performed in-house.

Should the estimated cost of repair exceed 50% of the replacement cost, Mercer will provide a repair versus replacement cost comparison so the customer can make an informed decision whether or not to replace a particular valve. Since Mercer is a manufacturer of safety relief valves, we can provide replacements for valves that fail or are uneconomical to repair, thereby minimizing lost production and downtime.

At Mercer, our goal is to be your best source for valve repair and valve testing. Our technicians are trained to provide quality workmanship in a timely manner at a price that will meet or beat our competition.

For information on in-house valve repair or on-site repair or testing services, call our Repair Department Direct Line at 1.800.503.8094 or 405.602.6744





Mercer's Relief Valve and Repair Procedures

Disassemble, clean and sandblast all relief valve components. Inspect all parts for defects and structural integrity.

Check all critical dimensions according to manufacturers specifications. Check springs for defects and proper spring range.

Document all materials and spring specifications on repair ticket. Replace defective parts and reassemble relief valve.

Set relief valve according to customers instructions and to VR and ASME codes. Paint, tag and seal wire relief valve. Quality control Inspection

Glycol and Chemical Pump Repair Procedures

Disassemble, clean and sand blast pump bodies and housings. Polish all internal parts and check all parts for wear.

Replace all seals and o-rings. Replace other parts as required. Assemble and test up to the maximum working pressure. Paint and tag.

Ball, Gate, Plug and Orbit Valve Repair Procedures

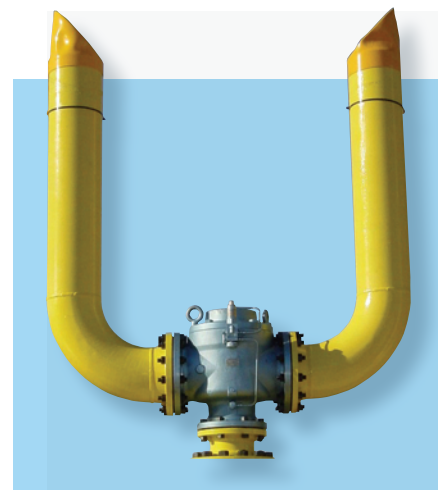
Disassemble, clean, sand blast and inspect valve bodies and housings for pitting, cracks, and structural integrity. Check stems, pins, bearings, seat and seals. Replace as needed. Reassemble and repack, lubricate and test. Paint and tag.

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All Field Test are Performed and Documented in Compliance with all DOT Safety Standards.

Mercer Valve Company is a Drug Free Workplace supported by a Comprehensive Safety Program. Mercer Valve also works with the customer to ensure our Field Repair Unit complies with all Customer Safety and Drug Policies.

**Mercer offers
a full line of
New Safety Valves**



REPAIR BROCHURE

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